

X5 Power Source 400 WP



OVERVIEW

Multi-process power source that provides 400 A with 60% duty cycle. Includes WiseSteel and WiseFusion special processes and X5 Work Pack 1-MIG with 33 welding programs. Compatible with MAX Speed, MAX Cool, and WisePenetration+ welding processes.

TECHNICAL SPECIFICATIONS

X5 Power Source 400 WP

Product code	X5110400010
Connection voltage 3~ 50/60 Hz	380...460 V ± 10 %
Fuse	25 A
Output 60% ED	400 A
Output 100% ED	350 A
Rated power at max. current	20 kVA
Recommended generator power (min)	25 kVA
Welding current and voltage range, MIG	15 A/12 V ... 400 A/42 V
Welding current and voltage range, TIG	15 A/1 V ... 400 A/42 V
Welding current and voltage range, MMA	15 A/10 V ... 400 A/42 V
External dimensions LxWxH	750 x 263 x 456 mm
Weight (no accessories)	39.0 kg
Degree of protection	IP23S
EMC class	A
Operating temperature range	-20...+40 °C
Storage temperature range	-40...+60 °C
Additional information	Includes WiseSteel and WiseFusion special process and X5 Work Pack 1-MIG with 32 welding programs.