

Technical Data: Gas-cooled MIG-MAG torch

Type of torch

ML 1500**ML 2400****ML 2500****ML 3600****ML 3800****ML 4500**

	gas-cooled	gas-cooled	gas-cooled	gas-cooled	gas-cooled	gas-cooled
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MIG/MAG

Load CO ² (in A)	180	250	230	300	320	370
Load M 21 mixed gas (in A)	150	220	200	270	270	300

Duty cycle

Duty cycle (in %)	60%	60%	60%	60%	60%	60%
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Field of application

weldable wires (in mm)	0,6-1,0	0,8-1,2	0,8-1,2	0,8-1,2	0,8-1,6	1,0-1,6
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Torch equipment

Standard equipment for wire:	0,8	1,0	1,0	1,0	1,2	1,2
Handle recess	1 / 2 (PM)	1 / 2 (PM)	1	1 / 2 (PM)	1 / 2 (PM)	2
Torch connection	Euro-ZA	Euro-ZA	Euro-ZA	Euro-ZA	Euro-ZA	Euro-ZA

Standards and approvals

standard	EN 60974-07	EN 60974-07	EN 60974-07	EN 60974-07	EN 60974-07	EN 60974-07
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