

Technical Data: Gas-cooled MIG-MAG torch

Type of torch

ML 1500**ML 2400****ML 2500****ML 3600****ML 3800****ML 4500**

gas-cooled

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MIG/MAG

Load CO² (in A)

180

250

230

300

320

370

Load M 21 mixed gas (in A)

150

220

200

270

270

300

Duty cycle

Duty cycle (in %)

60%

60%

60%

60%

60%

60%

Field of application

weldable wires (in mm)

0,6-1,0

0,8-1,2

0,8-1,2

0,8-1,2

0,8-1,6

1,0-1,6

Torch equipment

Standard equipment for wire:

0,8

1,0

1,0

1,0

1,2

1,2

Handle recess

1 / 2 (PM)

1 / 2 (PM)

1

1 / 2 (PM)

1 / 2 (PM)

2

Torch connection

Euro-ZA

Euro-ZA

Euro-ZA

Euro-ZA

Euro-ZA

Euro-ZA

Standards and approvals

standard

EN 60974-07

EN 60974-07

EN 60974-07

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